Applicant(s): Ricky Amos, et al.

Examiner: Matthew C. Landau

Serial No: 09/995,031

Art Unit: 2815

Filed: November 29, 2001

Docket: YOR920010633US1 (19031)

For: HIGH TEMPERATURE PROCESSING

COMPATIBLE METAL GATE ELECTRODE FOR pFETs AND METHOD FOR FABRICATION

Confirmation No: 9669

### Exhibit A



# Disclosure YOR8-2001-0675 Prepared for and/or by an IBM Attorney - IBM Confidential

Required fields are marked with the asterisk ( $^*$ ) and must be filled in to complete the form .

\*Title of disclosure (in English)

High Temperature processing compatible metal gate electrode for p-fet's and method for its fabrication

#### Summary

Status	Final Decision (File)	
Final deadline	(110)	
Final deadline reason		
Docket family .	YOR9-2001-0633	
Processing location	Yarklown	
Functional area	(700) 700 Isaac-Systems, Technology & Science	
Attorney/Patent professional	( Salarica Systema, Founding) a Science	
IDT team		
Submitted date		
Owning division	RES	
Incentive program		
Lab		
Technology code		
Patent value tool (PVT) score	47	

Inventors without a Blue Pages entry

IDT Selection Main Idea

To view the Main Idea of this disclosure, open the "Main Idea" document from the view \*Critical Questions (Questions 1-9 must be answered in English)

YOR8-2001-0675 High Temperature processing compatible metal gate electrode for p-fet's and method for its fabrication - continued

*Question 1 On what date was the invention workable? Please format the date	e as MM/DD/YYYY
(Workable means i.e. when you know that your design will solve the problem	1)
*Question 2	
Is there any planned or actual publication or disclosure of your invention to anyone outside IBM?	Yes
If yes, Enter the name of each publication or patent and the date published be	elow.
Date Published or issued: publication planned at some unspecified future time	
Are you aware of any publications, products or patents that relate to this invention?	○ Yes ● No
If yes, Enter the name of each publication or patent and the date published be	elow.
Publication/Patent: Date Published or Issued:	
*Question 3	Ci Yes
Has the subject matter of the invention or a product incorporating the invention	<b>~ ~</b>
been sold, used internally in manufacturing, announced for sale, or included in proposal?	in a
Is a sale, use in manufacturing, product announcement, or proposal planned?	∵ Yes
	■ No
If Yes, identify the product if known and indicate the date or planned date of sa proposal and to whom the sale, announcement or proposal has been or will be Product:	alo appendente
Version/Release: Code Name:	
Date: To Whom:	
If more than one, use cut and paste and append as necessary in the field provi	ided.
Question 4	
Was the subject matter of your invention or a product incorporating your	○ Yes
invention used in public, e.g., outside IBM or in the presence of non-IBMers?  If yes, give a date. Please format the date as MM/DD/YYYYY	● No
7 - 7 - 3 - 5 - 5 - 5 - 5 - 5 - 5 - 5 - 5 - 5	
Question 5	Û Yes
Have you ever discussed your invention with others not employed at IBM?	■ No
If yes, identify individuals and date discussed. Fill in the text area with the follown names of the individuals, the employer, date discussed, under CDA, and CDA is	wing information, the #.
Question 6	O Yes
Was the invention, in any way, started or developed under a government contract or project?	● No
f Yes, enter the contract number	○ Not sure
Question 7	·
Vas the invention made in the course of any alliance, joint development or othe	er

Page 2

IBM Confidential

en de la composition La composition de la composition della composition de la composition del composition de la composition del composition del composition del composition de la composition de la composition della composition della composition della composition de YOR8-2001-0675 High Temperature -- essing compatible metal gate electrode for p-fet's . ... method for its fabrication - continues

		C Yes
contract activities?		. • No
If Yes, enter the following:	•	C Not Sure
	me of Alliance, Contractor or Joint Dev	reloper
Co	ntract ID number	
Re	lationship contact name	
Re	lationship contact E-mail	
	lationship contact phone	
	·	
*Question 8 Have you, or any of the other invedisclosure or similar invention dis	entors, submitted this same invention sclosure previously?	◯ Yes ● No
If Yes, please provide disclosure	number below:	
*Question 9		○ Yes
Are you, or any of the other inventiselosures submitted by anyone	tors, aware of any related inventions in IBM previously?	● No
If Yes, please provide the docket	or disclosure number or any other iden	tifying information below:
What type of companies do you eximal Manufacturers of enterprise servers  Manufacturers of entry servers  Manufacturers of workstations  Manufacturers of PC's  Mon-computer manufacturers  Developers of operating systems  Developers of networking software  Developers of application software  Integrated solution providers  Service providers  Other (Please specify below)	xpect to compete with inventions of this	s type? Check all that apply.
Question 11 If the invention relates to a product recommend IBM business unit(s), provide a good evaluation of your invA	t or service that is outside the scope of IBM location(s) or individual(s) within Is invention:	your business unit, please 3M that you think would
tent Value Tool (Optional - this ma	ay be used by the inventor and attorne	by to assist with the evaluation
ne Patent Value tool can be used b ention.)	by the inventor(s) to determine the poter	
rket uestion 1: What is the anticipated ention?	annual market size (in dollars) that will	be captured by your

Page 3

en en generale de la maria de la companya de la co La companya de la co IBM Confidential

YOR8-2001-0675 High Temperature ... cessing compatible metal gate electrode for p-fet's ....d method for its fabrication - continued

#### \$1B to \$5B

Reason(s) for above Answer: could become standard method for future CMOS

\*Question 1: How new is the technical field?

**Emerging** 

Reason(s) for above Answer: metal gates are not currently in use with CMOS, but planning for thier incorporation is active.

\*Question 2: How central is the invention to the product(s) which might be expected to contain the invention?

**Essential** 

Reason(s) for above Answer: a suitable gate electrode for pFET's is esential for functioning CMOS technology

\*Question 3: What is the scope of the claim?

Broad

Reason(s) for above Answer:

#### Portfolio Need

\*Question 1: What are the portfolio needs in the area of your invention?

Listed in PPM Needs

Reason(s) for above Answer: pertains to advanced CMOS devices, PPM 100, A2

#### Exploitation & Enforcement

\*Question 1: How easily can the use of the invention by a competitor be detected? With work

Reason(s) for above Answer: straight forward sims or equivalent chemical analysis will reveal the presence of Re

\*Question 2: How easily can the use of the invention be avoided by a competitor?

Reason(s) for above Answer: entirely new, low temperature processing schemes might have to be developed

#### **Business Value**

\*Question 1: What percentage of the companies producing products in the field of this invention might use this invention?

Broadly cloned

Reason(s) for above Answer: it could become the standard form of CMOS, equivalent to the poly gates of today

\*Question 2: What is the value of this patent to current or anticipated Alliance Activity between IBM and other companies?

Some value

Reason(s) for above Answer: not really known

\*Question 3: What is the value of this patent to current or anticipated Technology Transfer Activity between IBM and other companies?

High value

Reason(s) for above Answer:

\*Question 4: Does it result in prestige to IBM?

Industry wide

Reason(s) for above Answer: if it becomes the industry standard

and the second second

Page 4

**IBM Confidential** 

والهيلا والغرا متحره والعاملية والخدريين أخارا

and design and a second control of the secon

المرجيل المحاصفية ووالانات والمراجع

YOR8-2001-0675 High Temperature processing compatible metal gate electrode for p-fet's a... method for its fabrication - continued

#### **Final Decision**

This decision was entered by	•
Decision: File	Status: N/A
PPM area:	
Date of final decision :	

Additional filing information Planned Filing date: Filing comments:

Additional decision comments

Final Decison History

### Post Disclosure Text & Drawings

To add additional information related to this disclosure once it has been submitted, click the action button below and a new document will be opened for you to enter the new information. To view existing post disclosure information, double-click on the item in the list below (if there has been additional information entered), and the document will open for you to view.

Date entered Post disclosure comments and drawings (double-click an item below to view)

Main Idea for Disclosure YOR8-2001 ... . 5 - continued



## Main Idea for Disclosure YOR8-2001-0675 Prepared for and/or by an IBM Attorney - IBM Confidential

Title of disclosure (in English)

High Temperature processing compatible metal gate electrode for p-fet's and method for its fabrication

#### Main Idea

1. Describe your invention, stating the problem solved (if appropriate), and indicating the advantages of using the invention.

The invention is the fabrication of a gate electrode comprising Re metal. The work function of Re makes it compatible with current pFET requirements. As it is elemental in nature, it can withstand the high hydrogen pressures necessary to produce properly passivated interfaces without undergoing chemical changes. Its thermal stability on SiO2 Al2O3 and a variety of other dielectrics makes it comptible with post processing temperatures up to 1000 C. Methods have been developed to fabricate fet's and to passivate the channel/dielectric interfaces of these fet's to better than 5e10 interface states/cm2

2. How does the invention solve the problem or achieve an advantage,(a description of "the invention", including figures inline as appropriate)?

The new pfet gate avoids the problem of poly depletion which reduces the effective capacitance of poly gate devices, and necessitates the use of a thinner dielectric than would otherwise be required. At the same time its thermal stability makes it fully compatible with satindard post processing techniques, e.g. activation anneals and the like.

- 3. If the same advantage or problem has been identified by others (inside/outside IBM), how have those others solved it and does your solution differ and why is it better? the problem is generally known, but there are no fully satisfactory solutions extant.
- If the invention is implemented in a product or prototype, include technical details, purpose, disclosure details to others and the date of that implementation.

  N/A

and the control of the second of the control of the

the analysis of the common particles and the common the common that the analysis are the

الرابط المهدم المناكبات والمساورة